

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
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Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
045.48700ZN	L.21/00322/24 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	4,8X70		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
WIDTH ACROSS FLATS	7,78	8,00	7,82-7,90	10	0
WIDTH ACROSS CORNERS	8,71 MIN.		8,92-9,08	10	0
HEAD THICKNESS	4,15	4,45	4,17-4,23	10	0
WASHER DIAMETER	9,80	10,50	9,98-10,16	10	0
WASHER THICKNESS	1,00 MIN.		0,85-0,98	10	0
FIRST FULL THREAD UNDER HEAD	1,60 MAX		1,55-1,60	10	0
MAJOR DIAMETER	4,62	4,80	4,63-4,66	10	0
MINOR DIAMETER	3,50		3,42-3,45	10	0
PITCH	1,59		1,59-1,63	10	0
THREAD ANGLE	60°		58°20'-59°5'	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
DRILLING POINT DIAMETER	4,10 MAX		3,91-3,95	10	0
DRILLING POINT LENGHT #2	5,75		6,30-6,67	10	0
TOTAL LENGHT	68,50	71,50	68-85-70,15	10	0
TORSION	66 KGF-CM MIN.		90-96	10	0
DRILLING TIME	7,0 SEC MAX		2,30-3,73	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°JV039	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	77	19	2	5	1	1	2	1	30	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50